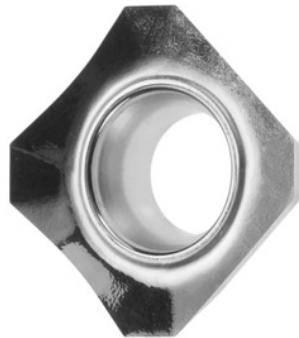


**Garant****SEHT 1204 AFFN, HU7815, Type: ALU**

## Order data

Order number	214348 ALU
GTIN	4045197708915
Item class	21A

## Description

**Note:**Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_{p_{max}} = 3.5$  mm.Feed  $f_z$  per tooth: 0.24 mm

## Technical description

Feed $f_z$ per tooth	0.24 mm
Type	ALU
ISO code indexable insert	SEHT 1204 AFFN
Grade	HU7815
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	725 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	350 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		